

DYNACOAT

1K PLASTICS PRIMER

**READY-TO-SPRAY
SIMPLICITY FOR
OPTIMAL RESULTS**



1K PLASTICS PRIMER

DYNACOAT 1K PLASTICS PRIMER IS PART OF A COMPLETE VEHICLE REFINISHING SOLUTION THAT GIVES YOU OPTIMAL RESULTS AND HONEST, TRUSTED VALUE. FOR REPAIRS ON ALL COMMONLY USED AUTOMOTIVE PLASTICS, THIS IS THE ONLY PLASTIC PRIMING PRODUCT YOU NEED.

Supplied ready-mixed in a tin or aerosol, this colorless adhesion primer offers efficiency, speed and impressive results for customer satisfaction. Dynacoat 1K Plastics Primer can be overcoated with a variety of Dynacoat fillers, basecoats and topcoats.

COMPATIBLE AND CONVENIENT

Dynacoat 1K Plastics Primer works on car parts made from any of the common plastics found in vehicles, except pure PE. With no need for mixing, this simple and dependable primer saves time and prevents mistakes, giving you the confidence that jobs will be completed quickly and efficiently. For maximum convenience and versatility, the aerosol version requires no spray equipment set-up or cleaning.

QUICK AND EFFICIENT

The primer is applied in just one coat, which is ready for wet-on-wet primer, filler, basecoat or topcoat application after just 20 minutes at 20°C. Material costs are reduced further by an unlimited potlife, which avoids waste.

INSTRUCTION

Prepare plastic parts thoroughly:

- Step 1:** Temper for 20 min at 60°C
- Step 2:** Wash plastic substrate with warm water and detergent
- Step 3:** Abrade substrate with warm water and scuffing pad
- Step 4:** Degrease substrate with Uni Degreaser
- Step 5:** Evaporate Uni Degreaser for 20 min at 60°C

EXTRA INFORMATION

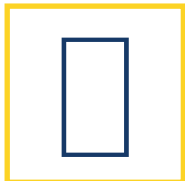
Dynacoat 1K Plastics Primer is compatible with the following substrates and more:

| IDENTIFICATION ON VEHICLE | NAME |
|---------------------------|----------------------------------|
| ABS | Acrylonitrile Butadiene Styrene |
| BMC | Bulk Moulding Compound |
| EMPP | Elastomer Modified Polypropylene |
| HP Alloy | Honda Polymer Alloy |
| PA | Polyamide |
| PBT | Polybutylene Terephthalate |
| PC | Polycarbonate |
| PE | Polyethylene |
| PP | Polypropylene |

| IDENTIFICATION ON VEHICLE | NAME |
|---------------------------|--|
| PP/EPDM | Polypropylene / Ethylene Propylene Diene Monomer |
| PP/EPM | Polypropylene / Ethylene Propylene Monomer |
| PPE | Polyphenylene Ether |
| PPO | Polypropylene Oxide |
| PUR-RIM | Polyurethane Reaction Injection Moulding |
| PVC | Polyvinyl Chloride |
| SMC | Sheet Moulding Compound |

READY-TO-SPRAY SIMPLICITY FOR OPTIMAL RESULTS

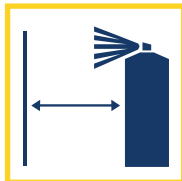
| FEATURES | BENEFITS |
|---|---|
| Suitability for use on all common vehicle plastics | <ul style="list-style-type: none">▪ One primer covers all plastic repairs▪ Lower stock complexity |
| Supplied ready-mixed | <ul style="list-style-type: none">▪ No mixing errors |
| One-coat application, fast drying and possibility of wet-on-wet overcoating | <ul style="list-style-type: none">▪ Time saving |
| Aerosol option | <ul style="list-style-type: none">▪ No setting up and cleaning of spray equipment▪ Easy reach into all areas▪ Time and labor saving |
| Unlimited potlife | <ul style="list-style-type: none">▪ No waste |



Ready-to-use



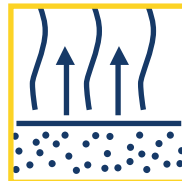
Shake thoroughly before use



Application distance 12-18 cm



1 coat



Recoat after 20 min @ 20°C
Recoat within 24 hrs @ 20°C



Invert aerosol and depress nozzle after use

AkzoNobel

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