

**DYNACOAT**

# FILLER 6100 DUO

**VERSATILE  
VOC-COMPLIANT  
SANDING AND  
WET-ON-WET  
FILLER FOR  
QUALITY  
RESULTS**



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**DYNACOAT FILLER 6100 DUO IS PART OF A COMPLETE VEHICLE REFINISHING SOLUTION THAT GIVES YOU OPTIMAL RESULTS AND HONEST, TRUSTED VALUE. THIS VOC-COMPLIANT DUAL USE FILLER CAN BE USED CONFIDENTLY FOR A WIDE VARIETY OF EVERYDAY REPAIR JOBS.**

Whether you prefer sanding or non-sanding application, Dynacoat Filler 6100 DUO optimizes coverage, saves time and effort, and prepares surfaces for high-quality finishing. It comes in three colors – white, grey and black – from which the ideal grey shade can be produced.

## **FAST PREPARATION AND STRONG COVERAGE**

First, choose the filler shade that allows best color coat coverage, with minimum paint consumption, by referring to the grey-shades chart. Advice on filler shade selection is also available via our AkzoNobel color retrieval systems. Where necessary, mix two of the three Filler 6100 DUO filler colors in a simple 1:1 ratio. Add family hardeners and thinners in the correct ratio for sanding or non-sanding use.

## **QUICK AND EFFICIENT REPAIRS**

Filler 6100 DUO can be applied smoothly and easily thanks to its excellent sprayability and flow.

The properties of its sanding version minimize effort and prevent sandpaper clogging, for rapid and uninterrupted work. Wet-on-wet application is even faster and easier. The filler's adhesive strength and flawless resulting surface provide the perfect base for a high-quality finish.

# VERSATILE VOC-COMPLIANT SANDING AND WET-ON-WET FILLER FOR QUALITY RESULTS

FEATURES	BENEFITS
<p>Dual use – sanding and non-sanding – with existing family hardeners (Flexi Hardeners for sanding, Hardener 420 for non-sanding)</p> <p>Three intermixable colors with simple mixing ratios</p> <p>Excellent sprayability, flow and sandability</p> <p>Strong adhesive properties and color coat compatibility (including Basecoat Waterborne, Basecoat PRO and 2K Topcoat)</p> <p>VOC compliance</p>	<ul style="list-style-type: none"> <li>▪ Versatile usage</li> <li>▪ Wet-on-wet option for fastest repairs</li> <li>▪ Lower stock requirements</li> <li>▪ Faster color coat coverage</li> <li>▪ Lower paint consumption</li> <li>▪ Smooth, quick and confident application</li> <li>▪ Time and labor savings</li> <li>▪ High-quality finished appearance</li> <li>▪ Effective on various substrates</li> <li>▪ One product for all recoating needs</li> <li>▪ Perfect end results</li> <li>▪ Healthy environment</li> <li>▪ Meets EU VOC directive requirements</li> </ul>

## SANDING:

5 : 1 : 1	D15	1-3 x 1	(gravity) 1.6-2.0 mm 1.7-2.2 bar	Between coats: 5-10 min Before bake: 5-10	3 hr @ 20°C 25 min @ 60°C	

## NON SANDING:

6 : 1 : 3	D16	1-2 x 1	(gravity) 1.2-1.4mm 1.7-2.2 bar	Between coats: 5-10 min Before recoating: 15-20 min	Recoatible with all topcoats	

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