

HAMMERITE BRUSH CLEANER & THINNERS



Due to the unique formulation of Hammerite paints, brushes and equipment should be cleaned with Hammerite Brush Cleaner & Thinners. As well as cleaning brushes and equipment it will remove dirt, grime, salt and loose rust from metal surfaces. It is also excellent for thinning Hammerite paints for spray and roller application.

USE

Hammerite Brush Cleaner & Thinners use a blend of solvents to dilute and thin the unique Hammerite Direct To Rust Metal Paint formulation and for cleaning application equipment.

APPEARANCE

Clear liquid.

SHELF LIFE AND STORAGE CONDITIONS

Minimum two years at 21°C (70°F) stored in original unopened container. Hammerite Brush Cleaner & Thinners should be stored in a dry, well ventilated area. Protect from extreme temperatures and strong sunlight.

SERVICE LIMITATIONS

Check if intended product can be thinned before use.
Not suitable for water-based products.

VOC LEVEL

Out of scope of the EU Directive 2004/42/CE for VOC.

THINNING PAINT FOR SPRAYING

Always follow product specific guidance. However, a general guide is given below.

For both conventional spray and airless spray

- Shake spray gun before and during use to ensure an even colour
- For best results use Hammerite Brush Cleaner & Thinners to thin the paint

Conventional spray

- Thin Hammerite Direct To Rust with 15% Hammerite Brush Cleaner & Thinners
- Set professional spray gun to between 25/35 psi (approximately 2 Bar)
- Use a full fan spray at maximum spray volume
- Apply 3-4 thin coats in quick succession allowing approximately 1 hour between coats. Thin coats are generally better, but the final coat should be sprayed heavily enough to flow to a glossy finish avoiding runs and sags

Airless spray

- If necessary thin Hammerite Direct To Rust with 15% Hammerite Brush Cleaner & Thinners
- Fluid pressure: 2500-3000 psi (approximately 170 Bar)
- Nozzle size: 375-500 microns/0.015-0.020"