

LESONAL®

LESONAL BASECOAT SB



**INDUSTRY-LEADING
COLOR ACCURACY**

GREAT FINISH. FAST.

www.lesonal.com

AkzoNobel

INDUSTRY-LEADING COLOR ACCURACY

Time constraints and cost pressure have never been greater. That's why Lesonal Basecoat SB has been designed to deliver great results, fast.

This one component mixing-machine-based solvent-borne basecoat system is compact,

UNRIVALED COLOR ACCURACY

Attain unparalleled color accuracy with Lesonal Basecoat SB. Coupled with our advanced color matching tools – Automatchic™ and MIXIT™ – you get precise, reliable color measurements and access to a comprehensive database of over two million colors. With Lesonal Basecoat SB, you can be assured of the right color match with superb accuracy first time, every time even for specialty colors like metallics, xyrallics, pearls, or solids.

OPTIMAL RESOURCE EFFICIENCY WITH EASY APPLICATION

With its outstanding sprayability and ease of application, fewer oversprays and minimum effort are required. Lesonal Basecoat SB flows on the repair surface seamlessly and evenly, providing full coverage with just two coats. Additionally, its short flash-off time allows you to deliver faster repairs, with no compromise on quality. The compact assortment of tinters also ensures that you only need a minimal level of stock, helping you reduce costs and drive greater profitability for your business.

convenient and maximizes bodyshop profitability. What's more, you only need a minimum number of tinters and short span of time to achieve the perfect color match.

DURABLE AND FLAWLESS FINISH

Lesonal Basecoat SB is formulated for longevity. It is highly durable and is long-lasting against severe weather conditions. It yields consistent results when used with any Lesonal undercoats and clearcoats. With Lesonal Basecoat SB, you can obtain the smooth, high build and premium quality repair finish you desire.

UNRIVALED COLOR ACCURACY

Comprehensive range of colors available and accurate color match every time

HIGHLY EFFICIENT

Short flash off time
Fewer coats, faster processes and higher profits

DURABLE AND FLAWLESS

Achieve long-lasting and high quality results

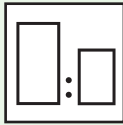
FEATURES	BENEFITS
Quality pigment technology Ease of tinting with a minimum range of tinters needed	Less stock inventory required Lower business costs and risks
High colour accuracy to match a full range of OEM colors including colors such as solid, metallic, xyrallic, pearl, and special effect colours when used in combination with digital color tools - Automatchic™ and MIXIT™	Saves time so you can focus on more important tasks Minimize risk of color mismatch. Increase productivity
Comprehensive colour range	Get the job done faster and more efficiently
Superb quality, smooth finish with high chemical resistance and good weatherability	Delivers uncompromising, durable and consistent results Higher customer satisfaction
Easy sprayability	Minimum effort to achieve great finish
Excellent coverage	Saves labour time Increases throughput



QUICK REFERENCE GUIDE

LESONAL BASECOAT SB

Mixing Ratio



2 Basecoat SB
1 Multi Thinner 810 (any)

Equipment



Spraygun set-up:
1.3-1.5 mm

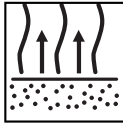
Application pressure:
1.7-2.2 bar at the air inlet
HVLP max 0.6-0.7 bar at the air cap

Application



2 x 1 coat
Apply two coats, allow each coat to dry before applying the next coat

Flash-off



Between coats:
2-5 mins at 20°C

Before clearcoat:
15-20 mins at 20°C

Drying time



15-20 mins, max 6 hrs at 20°C

To achieve unrivaled color accuracy, visit www.lesonal.com