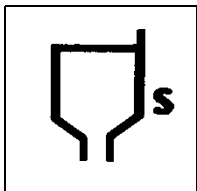


		Base:			Curing Solution:
		23T3-XXX			PC-216
		3 parts			1 part



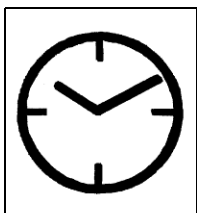
At 77°F (25°C):

Mix Viscosity:	15-25 seconds Signature Zahn-Cup #3
	16-24 seconds ISO-Cup #6
Pot life:	2 hours
Induction Time:	None required



One coat needed: **Apply wet cross coats, allowing 15 minutes to flash off between coat, to achieve 2-3 mils (50.8-76.0 microns) dry per coat.**

Dry film thickness: **5 to 10 mils (125- 250 microns)**



At 75 to 80°F & 50% RH

Set to Touch:	1.5 – 2 Hours
Dry to touch:	5.25 hours
Tack free:	3.25 - 3.5 hours
Clean Up:	Use TR-19, MEK or C28/15



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
HVLP	1.4 mm			
Air Assisted Electrostatic	.33mm			

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.