


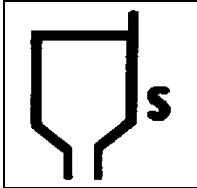
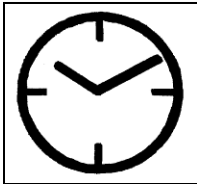
	Base: ECL-G-XXX	Curing Solution: PC-233	Thinner: TR-109* (see chart below)
	2 filled gallons 2 parts		1 gallon 1 part
			1 gallon 1 part



At 75-80°F: (24-27°C) **Mix Viscosity:** 17-23 seconds signature Zahn Cup 2
Pot life with TR-109: 4 hours-white, 3 hours-color; pot life will be reduced with the addition of an alternate thinner, see chart below
Induction Time: Not Applicable



Minimum 2 coats needed with TR-109: Apply a wet closed coat 45 to 120 minutes between coats.
Dry film thickness: 2.0 - 3.0 mils (51 – 76 microns)
Wet edge time: 35 - 45 minutes at 77°F (25°C), 50% RH



Drying Times	77°F (25°C)	77°F (25°C)	90°F (32°C)	120°F (48°C)
	<u>Pot Life</u>	<u>50% RH</u>	<u>40% RH</u>	<u>10% RH</u>
TR-109	3 - 4 hrs	10 - 12 hrs	8 - 9 hrs	4 - 5 hrs
TR-111	1½ - 2 hrs	7 - 8 hrs	4 - 5 hrs	3 - 4 hrs
TR-112	1 - 1½ hrs	5 - 6 hrs	2 - 3 hrs	1½ - 2 hrs
TR-113	½ - 1 hr	2 - 3 hrs	1 - 2 hrs	< 1 hr
TR-141	3 hrs	10 - 12 hrs	7 - 9 hrs	4 - 6 hrs

Note: TR-112 & TR-113 are recommended for touch-up areas and speed lines only and are pre-adjusted to meet specific dry times, no additional accelerator should be added. The pot life & wet edge of the topcoat are dramatically reduced when mixed with TR-112 & TR-113.



Type equipment	Tip Size
HVLP	1.2-1.4 mm
Low Pres. Electrostatic	1.2-1.5 mm
Air Assisted Electrostatic	.009-.013 in