

<b>Product Description</b>	On the base of the excellent functional attributes of original Dulux Pentalite Emulsion Paint, <b>Dulux Pentalite Upgrade Emulsion Paint</b> with odourless formulation makes the paint smell fresh. It has also been upgraded in washability which makes the paint film remain fine and perfect after repeated washing. Its smoothness; mould resistance and opacity are no different from original Dulux Pentalite Emulsion Paint. It is your ideal choice of paint.
<b>Typical Uses</b>	For use on new or previously painted interior masonry surface such as brickwork, plaster, cement and rendering.
<b>Finish</b>	Matt
<b>Advantages</b>	<ul style="list-style-type: none"> <li>• Odourless</li> <li>• Excellent opacity</li> <li>• Mould resistant</li> <li>• Excellent washability</li> <li>• Easy to apply</li> </ul>
<b>Composition (Nominal)</b>	Pigment : Non-lead pigment Binder : Acrylate Copolymer Solvent : Water Additives
<b>Volume Solids</b>	White 34% (nominal), other colours will vary.
<b>Drying Time</b> - <i>Touch dry</i> - <i>Recoat</i>	Single coat at standard thickness (25°C, 50% R.H.): 0.5-1 hour 2-3 hours Drying times vary depending on temperature and humidity.
<b>Wet Film Thickness</b>	80 µm
<b>Dry Film Thickness</b>	27 µm
<b>Colour Range</b>	White, Colour Palette 4 & Colour Palette 5 Colours
<b>Pack Size</b>	1L, 5L & 18L
<b>Storage</b>	Always store in cool & dry places and avoid freezing.
<b>Theoretical Coverage</b>	Theoretically, 1 litre of this product covers 12 sqm in 1 coat. Coverage will vary considerably depending on application methods and surface roughness & porosity.
<b>Application</b>	
<b>Thinning</b>  - <i>Brush or Roller</i>  - <i>Conventional Spray</i> - <i>Airless Spray</i>	Thin up to 20% depend on different application methods & temperature. Do not over thin by adding more than 30% water.  For sealing new or bare surfaces thin with up to 1 part of clean water to 5-10 parts of paint (10-20%).  Add up to 1 part of clean water to 5 parts of paint (20%).  Ready for use.
<b>Spray Recommendations</b> - <i>Conventional Spray</i> - <i>Airless Spray</i>	Satisfactory through most equipment.  A typical set up for airless spray application would be a minimum working pressure on paint of 140 kg/cm <sup>2</sup> (2000 lb/sq in) with a spray tip size 0.58mm (23 thou) and a spray tip angle 65°.
<b>Cleaning Up</b>	Clean all equipment with clean water immediately after use.
<b>Surface Preparation</b>  - <i>New Wall</i>	Surfaces must be thoroughly clean, dry and free from all loose dirt, chalk or powder. New surfaces such as plaster and concrete should be fully dry before painting, with moisture content less than 14% and pH value below 10.  1. Fresh concrete must cure at least 30 days and meet application requirements before plastering. 2. The plaster must not be too soft. Sand and dust off after dry. 3. To resist alkalis and to obtain best results, first apply 1 coat of <b>Dulux Total Effect Odorless Primer A931-65968</b> .

# Dulux Pentalite Upgrade Emulsion Paint H8661

## - Previously Painted Surface

1. Remove powdery or flaking paint by scraping followed by using a suitable abrasive paper and dusting off.
2. Fill the defects with proper filler.
3. To resist alkalis and to obtain best results, first apply 1 coat of **Dulux Total Effect Odorless Primer A931-65968**.

## - Fungus Growth Wall

1. Remove all fungus by scraping followed by using a suitable abrasive paper and dusting off, or use **Polycell Mould Killer**.
2. To resist alkalis and to obtain best results, first apply 1 coat of **Dulux Total Effect Odorless Primer A931-65968**.

## Notes for Use

1. Read the application instruction thoroughly before use.
2. Stir well before use.
3. Thin with clean water when necessary. Do not over dilute.
4. Do not hold too much paint on paint brush or roller.
5. Do not pour the diluted paint back to the original pack.
6. Recommended to use up opened paint quickly.

## Typical Painting System

SURFACE	SYSTEM
Normal, Sound Surfaces	Primer: Dulux Total Effect Odorless Primer A931-65968 (1 coat) Finish: Dulux Pentalite Upgrade Emulsion Paint H8661 (2 coats)

## Application Precautions

- Apply above 10°C (surface temperature) in dry condition. Do not apply when relative humidity is 85% or above.
- When applying deep or bright colours, please control the dilution ratio within 5%. You will need to apply more coats than normal for opacity.

## Safety, Health and Environmental Information

- Keep container tightly close and out of reach of children.
- A suitable cartridge mask should be worn when rubbing down.
- Ensure good ventilation during application and drying.
- Do not breathe vapour/spray.
- In case of insufficient ventilation during spraying wear suitable respiratory equipment.
- All respiratory equipment must meet (NOISH/MSHA) approved standard.
- When applying paint, it is advisable to wear suitable eye protection.
- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- Remove splashes from skin: use soap and water or a recognized skin cleaner.
- If swallowed, seek medical advice immediately and show this container or label.
- Care must be taken when transporting paint. Keep container in a secure upright position.
- Protect from extremes of temperature. Store in a cool place.
- In the event of an accident, contain and collect spillage using sand or earth. Do not empty into drains or water courses. Dispose of any paint waste in accordance with local environmental regulations.

(PLEASE REQUEST PRODUCT SAFETY DATA SHEET FROM PRODUCT DEALER AND REFER TO IT BEFORE USE.)

Type of Regulated Paint under the Air Pollution Control (Volatile Organic Compounds) Regulation of Hong Kong: [Flat coatings]  
VOC content (ready to use) = 4 gm/litre

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