

# DULUX COLOURS OF THE WORLD SILK



<b>Product Name</b>	Dulux Colours of the World Silk
<b>Description and Usage</b>	<p>Dulux Colours of the World Silk is a quality, durable emulsion with a smooth silk finish.</p> <p>Dulux Colours of the World Silk is suitable on new or previously painted masonry surfaces such as brickwork, plaster, cement, rendering and semi-permanent interior finishes.</p>
<b>Benefits</b>	<ul style="list-style-type: none"> <li>• Smooth finish</li> <li>• High Coverage</li> <li>• High Opacity</li> <li>• Long lasting &amp; brighter colours</li> <li>• Low VOC &amp; low odour</li> <li>• No added lead &amp; mercury</li> </ul>
<b>Pack Size</b>	<p>1 &amp; 4 Litre: White, Base A, Base B, Base C, Base D</p> <p>16.5 Litre: Base A, Base B; 17 Litre: Base C, Base D; 18 Litre: White</p>
<b>Colour Range</b>	See appropriate Colour Card
<b>Film Properties</b>	
<i>Water Resistance</i>	Resistant to the levels of atmospheric humidity normally experienced in interior environment.
<b>Composition (nominal)</b>	<p>Pigment : Lightfast Non-lead Pigments</p> <p>Binder : Acrylic Emulsion</p> <p>Solvent : Water</p>
<b>Volume Solids</b>	White 40%, other colours will vary
<b>Drying Times</b>	Single coat at standard thickness:
<i>Touch Dry</i>	Dependent on temperature and humidity
<i>Recoat</i>	2 – 4 hours
<b>Film Thickness</b>	30 – 36 microns dry film thickness
<b>Theoretical Coverage</b>	The spreading capacity of this product will vary considerably according to the roughness and porosity of the surface. On smooth surfaces of average porosity 10 – 13 m <sup>2</sup> /litre.

## Application



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<b>Thinning</b>		
<i>Brush or Roller</i>	For normal use thinning is not usually necessary, but if required add up to 1 part of clean water to 10 parts of paint (10%).	
<i>Conventional Spray</i>	For normal use thinning is not usually necessary, but if required add up to 1 part of clean water to 3 parts of paint (30%).	
<i>Airless Spray</i>	Ready for use. Thinning is usually not required.	
<b>Spray Recommendations</b>		
<i>Conventional Spray</i>	Satisfactory through most equipment.	
<i>Airless Spray</i>	A typical set up for airless spray application would be a minimum working pressure on paint of 140 kg/cm <sup>2</sup> with a spray tip size 0.58mm and a spray tip angle 65°.	
<b>Cleaning Up</b>		
Clean all equipment with clean water immediately after use.		
<b>Surface Preparation</b>		
Surface must be sound, clean, dry and free from all defective or poorly adhering material, dirt, grease or wax and be rubbed down using a suitable abrasive paper and dusted off. Treat areas affected by fungi or algae with Fungicidal Wash. If surfaces remain powdery or suffer from alkali attack after thorough preparation, seal with one coat of an appropriate sealer.		
<b>System Information</b>		
<i>Powdery and Alkaline Surfaces</i>	Sealer (1 coat) Dulux Interior Primer SB	Finish (2 coats) Dulux Colours of the World Silk
<i>New, Normal, Sound Surfaces</i>	Dulux Interior Primer WB	
<b>Health, Safety and Environment Information</b>		
Product Safety Data Sheet available upon request.		

**For further information or if you have any concerns about using this product, contact us at:**

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