



Lustre

Dana Finish Enamel

Dulux Lustre Dana Finish Enamel is special enamel paint with unique Grain Technology to provide a unique Dana Finish and Superior Tensile Strength to provide hard films. It also offers pearl like finish, when touched up with rollers while it is wet. It is recommended for interior use & can be used on plastered walls & wooden surfaces.

Product Features & Benefits

It is specially formulated to give a high quality mid sheen, long- lasting finish to masonry & wooden surfaces. It is stain-resistant & can withstand frequent cleaning.



High Opacity



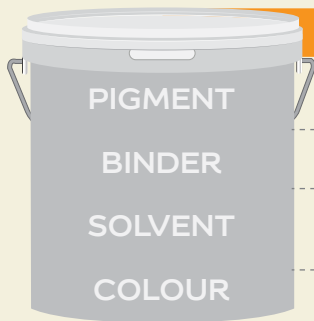
Multi-Surface



Washable



Product related information



FILM COMPOSITION

- PIGMENT: Light fast Non-lead Pigment
- BINDER: Modified Alkyd
- SOLVENT: Mainly White Spirit with other non-toxic solvents
- COLOUR: See appropriate Shade Card/Fan deck

Flash Point (IS 101/1987, Part 1, Sec 6) - 36°C

STABILITY OF THINNED PAINT:



Use within 24 hours of thinning after mixing

COVERAGE

Under normal conditions without thinning it is 50-60 sq.ft./lt. for 2 coats. However this can show wide variation depending on actual type/condition of substrate.



1 COAT



2 COATS

50 - 60 sq.ft./ltr**

Paint Solids - 55-65% (nominal)

VOC LEVEL



VOC (Theoretical)

ASTM D-3960

Varies from 400-450 gm/ltr. depending on the shades

GLOSS/SHEEN LEVEL

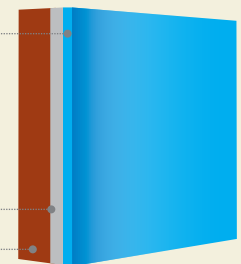


FILM THICKNESS

Dry Film Thickness
50-60 microns

Wet Film Thickness
90-100 microns

PLASTER
BRICK WALL



PACK SIZE



APPLICATION RELATED INFORMATION

Before application, read the safety, health and environmental information and the precautions given below.

SURFACE PREPARATION

Ensure Surface is dry & free from grime, dust, and grease. Remove loose or flaking particles. Sand the surface by using Emery paper No. 180 & wipe clean. For pre-painted surface, where putty application is not expected use Emery paper No. 320 & wipe clean.

PRIMING

Prime the surface with Duwel Wood Primer for wood or Duwel SB cement primer for masonry surface. Smoothen the surface by applying good quality putty and sand it after drying. Apply second coat of putty if required. Smoothen the surface by sanding with emery paper no. 320 & wipe clean. Apply second coat of Primer with brush and roller.

APPLICATION METHOD

Stir the paint well & strain through the muslin cloth before use. Apply the first coats of Dulux Lustre Dana Finish Enamel without thinning for better performance. If required dilute the material with 10% of Duwel Thinner (61-33) or Mineral Turpentine Oil.

Apply second coat without thinning after the complete drying of the first coat (6 – 12 hrs).

CLEANING UP

Clean all equipment with Duwel Thinner (61-33) or White Spirit / Mineral Turpentine Oil immediately after use.

PRECAUTIONARY STATEMENTS

- Keep out of reach of children
- If medical advice is needed, have product container or label at hand
- Wear protective gloves. Wear eye or face protection.
- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- Do not get in eyes, on skin or on clothing
- Call a POISON CENTER or doctor/physician if you feel unwell.
- Keep cool
- Dispose of contents and container in accordance with all local, regional, national or international regulations.

WARNING

- Flammable liquid and vapour
- Causes serious eye damage
- Causes skin irritation
- May cause an allergic skin reaction
- Toxic to aquatic life with long lasting effects



For further details, carefully read the information on containers as well.

CONTACT US:

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Note: The information provided above may change without prior notice.

APPLICATION TOOLS

Suitable for application by brush or roller



Can be applied by Brush, Roller. To get typical pearl like finish specially designed roller application is necessary over wet paint.

DRYING TIME



Single Coat at standard thickness:

TOUCH DRY: Within 60 Mins.

TACK FREE: Within 4-6 hours

For Best Results recoat recommended after 6-12 hrs

HEALTH, SAFETY AND ENVIRONMENTAL INFORMATION

DANGER

- Treatments such as sanding, burning off etc. of paint films may generate hazardous dust and other fumes. Wet sanding/flaming should be used wherever possible. Work in well ventilated areas. Use suitable personal protection equipment
- Keep away from sources of ignition – no smoking
- Do not breathe gas / fumes / vapour / spray
- Use only in well ventilated areas
- Keep out of the reach of children
- If swallowed seek medical advice immediately and show this container or label.
- Do not empty into drains.
- Avoid contact with skin or eyes. After contact with skin wash immediately with soap and water or a proprietary skin cleanser. Do not use solvent thinners or white spirits. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
- Remove as much paint as possible from brushes and rollers before cleaning.
- Safety data sheet available for professional users on request
- No added Lead, Mercury & chromium compounds
- Lead content in dried paint film does not exceed 90 parts per million
- Lift with care – gross weight may exceed 10 kg.



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