



**Colourland<sup>®</sup> paints**

**COLOURLAND PAINTS SDN. BHD.** (Co.No.483545-K)

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## Metal & Wood Primer / Undercoat



### COLOURLAND RED OXIDE PRIMER Product Code: PC - 1005

Colourland Red Oxide Primer is based on Anti Corrosive Iron Oxide pigment in an alkyd medium. It is an economical, anti corrosive solvent based metal primer for interior and exterior use. It can also be applied on weathered and pre-treated Aluminium, Zinc and Galvanised Iron.

<b>Usage</b>	Colourland Red Oxide Primer with Anti Corrosive Properties is highly recommended as a general purpose primer on ferrous and non – ferrous metalwork for inhibiting rust formation.
<b>Pack Size</b>	1 Lt and 5 Lt

Composition	
<b>Pigment</b>	Anti Corrosive Iron Oxide and Mineral Extenders.
<b>Binder</b>	Alkyd.
<b>Volume Solids</b>	48%
<b>Thinner / Cleaner</b>	White Spirit.

Properties	
<b>Texture</b>	Matt Finish.
<b>Colour</b>	Reddish Brown.
<b>Theoretical Coverage</b>	12 – 16 m <sup>2</sup> /Litre.
<b>Drying Time</b>	Touch Dry 2 hours. Hard Dry – 8 hour.
<b>Recoating Interval</b>	6-8 hour.
<b>Recommended Film Thickener</b>	30 – 40 Microns Dry Film Thickness per coat. / Approximately 65 – 85 Microns Wet Film Thickness

Application Method	
<b>Brush</b>	For normal use thinning is not usually necessary. If required add up to 10% by volume with Colourland 1000 thinner.
<b>Roller</b>	For normal use thinning is not usually necessary. If required add up to 10% by volume with Colourland 1000 thinner.
<b>Conventional Air Spray</b>	Thin with 10% - 20 % by volume with Colourland 1000 thinner and adjust to requirement.
<b>Airless Spray</b>	Ready for use. Thinning is not usually necessary.

Surface Preparation	
<b>Metal Surface</b>	Metal Surface must be dry and free from grease, dirt and other contaminants. Steel surfaces should be sanded or wire-brushed to remove mill scales and rust. For best result steel surfaces should be prepared by hand or power tool to BS 7079 Part 1: 1989 ST 3 standard. Galvanised and Aluminium surfaces should be cleaned and degreased, apply an appropriate Etch Primer to ensure good adhesion.
<b>Previously Painted</b>	Remove all loose, defective and unstable paint film. Rusted and defective areas should be sanded and feather edged and spot primed with Colourland Grey Green Zinc Chromate Primer before applying subsequent coatings.

Painting Guide		
Substrate	Primer (To Paint 1 Coat)	Finish (To Paint 1-3 Coat)
Metal	Colourland Red Oxide Primer	Colourland Micaceous Iron Oxide or Colourland High Gloss Low Odour
Galvanised & Aluminium	Colourland Multipurpose Etch Primer and Colourland Red Oxide Primer	Colourland Micaceous Iron Oxide or Colourland High Gloss Low Odour

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