

Duco

NC Clear Lacquer

▲ PRODUCT DESCRIPTION

Duco NC Clear Lacquer is a premium quality finish which gives a hard and rich coating with outstanding gloss and shows the natural beauty of the wood.

▲ KEY FEATURES

- 10 min. Touch Dry
- Excellent gloss
- High build
- Excellent durability
- Recommended for over coating & surfaces requiring easy repair ability

▲ APPLICATION AREA

Interior wooden surfaces.



PRODUCT DATA SHEET

Duco NC Clear Lacquer

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APPLICATION METHOD

- Surface Preparation:**
- For pre polished wood – Remove all existing coating by sanding and scraping
 - For new wood – Sand surface smooth using emery paper no. 180 followed by 320. Wipe off loose particles.
 - If required remove dust and grease using a cloth soaked in Duco Thinner.
- Putty Application:**
- Apply putty using a putty knife or muslin cloth to fill uneven surfaces, small pits and minor cracks
 - Remove excess putty and allow to dry for 1 hour.
 - Sand the surface with emery paper no. 320.
- Stain:**
- Apply Duco water based stains to impart color to your furniture-if required.
 - Duco water based stains can be applied by rag/brush/spray.
 - Allow it to dry for minimum 30 minutes up to 2 hours.
 - Do not sand stain coat.
- Finish Application:**
- Dilute NC clear lacquer with Duco NC thinner. Strain it through a muslin cloth.
 - Apply 2-3 coats of Duco NC Clear Lacquer and allow a minimum 1 hour gap in between coats.
 - Each coat should be preceded by the sanding operation for better adhesion and therefore long lasting finish.
 - Use emery paper no. 400 in between the coats.

PRODUCT RELATED INFORMATION

Film Composition:	Type 1 Component : Nitrocellulose Lacquer
Code Number:	013003
Flash Point:	4 °C
Specific Gravity:	0.95 ± 0.02
Solids By Weight:	27 ± 2 %
Virgin Viscosity:	35 ± 5 sec by B4 cup at 25 °C
Mixing Ratio:	Duco NC Clear: Duco NC Thinner (1:2)
Method of Application:	By spraying & Brush
Drying Time:	At 25 deg. and Humidity 50%
Touch Dry:	10-15 mins.
Sanding Dry:	70-90 mins
Gloss at 60 deg:	>90
Pack Size:	Available in 0.5, 1 & 4 litres



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