



DULUX GALVPRIME

A931-10420 (WATERBASED)

PRODUCT INFORMATION

PRODUCT NAME	Dulux Galvprime
Product Code	A931-10420
DESCRIPTION	Dulux Galvprime is a premium quality waterbased anti-corrosion primer.
USAGE	Specially formulated for use on galvanized iron (GI) and aluminium substrates. Patch trial is recommended before full scale painting as there are variations on composition and surface treatment of the substrates. It can be over coated with emulsion or alkyd paint.
BENEFITS	Promotes adhesion onto galvanized iron (GI) and aluminium substrates. Can be over coated with emulsion or alkyd paint.
PACK SIZE	5 litres only.
COLOR RANGE	Grey only.

PERFORMANCE GUIDE

FILM PROPERTIES	
Water Resistance	Will tolerate a slightly damp surface but is not suitable where the surface is saturated.
THEORETICAL COVERAGE	A guide to the theoretical coverage which can be achieved under normal conditions is 10-12 m ² /litre

PRODUCT DATA

COMPOSITION (nominal)	Pigment : Lightfast Non-Lead Pigments and Mineral Extenders. Binder : Acrylic Emulsion. Solvent : Water.
VOLUME SOLIDS	35% (nominal).

APPLICATION

THINNING	
Brush or Roller	Thinning is usually not necessary.
Conventional Spray	Add up to 1 part of clean water to 10 parts of paint (10%).
Airless Spray	Ready for use.
SPRAY RECOMMENDATIONS	
Conventional Spray	Satisfactory through most equipment.
Airless Spray	A typical set up for airless spray application would be a minimum working pressure on paint of 140 kg/cm ² (2000 lb/sq in) with a spray tip size 0.43mm (17 thou) and a spray tip angle 65°.
DRYING TIMES	
Touch Dry	Single coat at standard thickness: Dependant on temperature and humidity.
Recoat	1-2 hours. Maximum adhesion of the complete paint system is achieved after 1-2 weeks of aging.
CLEANING UP	Clean all equipment with clean water immediately after use.

PRE-APPLICATION

SURFACE PREPARATION	Surfaces must be sound, clean, as dry as possible and free from all defective or poorly adhering material, dirt, grease or wax.		
SYSTEM INFORMATION Galvanized Iron or Aluminium Surfaces	PRIMER (1 COAT) Dulux Galvprime (A931-10420)	UNDERCOAT (1 COAT) N/A Dulux Speed Undercoat (A545-101)	FINISH (2 COATS) Weathershield Acrylic Finish (A910) Or Dulux Gloss Finish (A365)

PRECAUTION

HEALTH, SAFETY AND ENVIRONMENT INFORMATION	<ul style="list-style-type: none">• Keep out of the reach of children• Do not breathe vapour/ spray• Use only in well ventilated areas• Safety data sheet available for professional user on request.• Avoid contact with skin or eyes• If swallowed seek medical advice immediately and show this container or label.• Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet [sanding]/[flattening] should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used• Do not use empty container for storing food.• Remove as much paints as possible from brushes and rollers before cleaning.• Keep away from food, drinks and animal feed.• Store in a cool and shaded place.• Container must be in a secure, upright position and be tightly closed.• In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.• In case of contact with skin wash immediately with soap and water or a proprietary skin cleanser. Do not use solvents or thinners.• Wear eye/hand protection.• Avoid release to environment. Refer to special instructions/Safety data sheet.• Do not empty into water course.• Dispose of used container in compliance with local regulation.• Refer to Dulux Product Safety Data Sheet for further details.• In case of emergency, refer to Emergency Incident Response Hotline 1-800-80-6187
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Akzo Nobel Paints (Malaysia) Sdn Bhd

(Formerly known as ICI Paints (Malaysia) Sdn Bhd)

For further details on Product Data Sheet, kindly contact:

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