

# Easycoat Door & Trim Gloss Enamel

<b>PRODUCT NAME</b>	Easycoat Door & Trim Enamel
<b>VARIANT NAME</b>	Gloss
<b>DESCRIPTION</b>	A premium solvent-based high gloss finish that when dried provides a smooth mirror like finish. It is a hard wearing finish that can be applied on both interior and exterior surfaces.
<b>USAGE</b>	Ideal for doors, window frames and furniture. Suitable for use on all types of interior and exterior wood and metal and suitable primed masonry surfaces
<b>BENEFITS</b>	High gloss and excellent gloss retention. Lead-free formulation: - Non-toxic. Excellent durability and fungus resistance. Exceptional leveling easy to apply Hard Mirror-like finish Excellent Colour fastness
<b>PACK SIZE</b>	1, 5,18 Litres
<b>COLOUR RANGE</b>	Refer to Taubmans Colour Offer
<b>FILM 5PROPERTIES</b>	Resistant to mild chemical fume attack but where there is heavy attack, e.g. actual contact with chemicals, specialist paint systems will be required.
Chemical Resistance	
Heat resistance	Generally resistant to heat up to 90°C, but some discoloration of light colors may occur at temperatures above 80°C,
Water Resistance	Resistant to the levels of atmospheric humidity present in normal interior and exterior environments and will withstand repeated washing. Not suitable for use on immersed surfaces
<b>THEORETICAL COVERAGE</b>	A guide to the theoretical coverage which can be achieved under normal conditions is 14 m <sup>2</sup> /litre
<b>COMPOSITION (nominal)</b>	Pigment : Lightfast Non-Lead Pigments Binder : Alkyd Solvent :Mineral Turpentine
<b>VOLUME SOLIDS</b>	White 55% (nominal), other colors will vary
<b>FLASH POINT</b>	32-55°C
<b>DRYING TIME</b>	Single coat at standard thickness
Touch Dry	2-4 hours
Recoat	5-6 hours. In damp or humid conditions, drying time may be lengthened.
<b>FILM THICKNESS</b>	Wet: 55 micro-metres Dry: 30 micro-metres

**SURFACE PREPARATIONS****New Surface**

Surfaces generally must be clean, dry, free from all defective or poorly adhering material, dirt, grease, wax etc.

New galvanized and aluminum surfaces should be cleaned and degreased, then pre-treated with an appropriate pre-treatment primer to ensure good adhesion.

**Previously Painted Surfaces**

Surfaces should be thoroughly rubbed down using a suitable abrasive paper and then dusted off.

Steel surfaces should be manually prepared by power or hand tool. For optimum performance

**APPLICATION**

Brush & Roller

**THINNING**

For normal use, thinning is usually not necessary, but if required add up to 1 part of Mineral Turpentine to 10 parts of paint (10%).

**STIR**

Stir paint in a circular lifting motion to mix well before use

**SPRAY RECOMMENDATIONS**

Conventional Spray

Satisfactory through most equipment

Airless Spray

A typical set up for airless spray application is a minimum working pressure on paint of 140 kg/cm<sup>2</sup> (2000 lb./sq. in) with a spray tip size 0.38mm (15 thou) and a spray tip angle of 65°

**CLEAN UP**

Clean all equipment with **Mineral Turpentine** immediately after use

**MAINTENANCE**

To remove oil or grease from coated surface use degreaser. Do not use thinners, paint stripper or other aggressive solvents as they will be detrimental to this coating. For most spillages simply clean with detergent and hose or mop away with fresh water.

**SYSTEM INFORMATION**

WOOD

PRIMER (1 COAT)

UNDERCOAT (1 COAT)

FINISH (2 COATS )

Prepright Traditional Undercoat

Easycoat Door & Trim Gloss Enamel

METAL

Prepright Grey Green Primer or Prepright Red Oxide Primer

Prepright Traditional Undercoat

Easycoat Door & Trim Gloss Enamel

**SAFETY HEALTH AND ENVIRONMENT INFORMATION**

Refer Material/ Product Safety Data Sheet (MSDS/ PSDS)-available on request

Any advice, recommendations, information, assistance or service provided by AkzoNobel Paints in relation to goods manufactured or marketed by it or their use or any application is given in good faith. However, any advice, recommendations, information, assistance or service provided by AkzoNobel Paints is provided without expressed or implied warranties. For further information or if you have any concerns about using this product, kindly contact:

Attn: Stephen Woodcock  
AkzoNobel (PNG) Ltd,  
P O Box 1264,  
Tel.: +675 7192 1001/02/03,  
Fax: +675 7031 8440/8441  
Vakari Street, Gerehu Stage 6, Port Moresby,  
Papua New Guinea

Emergency Contact: +675 7192 1000 (24 hr.)  
Fire Ambulance: 110 or 000 (PNG)