

Easycoat Door & Trim Satin Enamel

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| PRODUCT NAME | Easycoat Door and Trim |
| VARIANT NAME | Satin Enamel |
| DESCRIPTION | A premium quality, Satin Interior enamel that provides a long lasting finish. |
| USAGE | Suitable for use on all types of interior wood, masonry and metal surfaces, both new and previously painted. |
| BENEFITS | Provides a long lasting protection. Exceptional levelling easy to apply Fungus resistant Lead-free: non toxic |
| PACK SIZE | 1, 5, Litres |
| COLOUR RANGE | Refer to Taubmans Colour Offer |
| FILM PROPERTIES | |
| Chemical Resistance | Resistant to mild chemical fume attack but where there is heavy attack, e.g. actual contact with chemicals, specialist paint systems may be required. |
| Heat resistance | Generally resistant to heat up to 90°C, but some discoloration of light colours may occur at temperatures above 80°C. |
| Water Resistance | Resistant to the levels of atmospheric humidity present in normal interior and exterior environments and will withstand repeated washing. Not suitable for use on immersed surfaces. |
| THEORETICAL COVERAGE | A guide to the theoretical coverage which can be achieved under normal conditions is 14 m ² /litre |
| RECOMMENDATIONS | Not recommended for areas exposed to flame or high heat. |
| COMPOSITION (nominal) | Pigment : Lightfast Non Lead Pigments and Mineral Extenders Binder : Alkyd. Solvent : Mineral Turpentine |
| VOLUME SOLIDS | White 47% (nominal), other colours will vary |
| FLASH POINT | 32-55°C |
| DRYING TIME | Single coat at standard thickness 2-4 hours |
| Touch Dry | 5-6 hours. In damp or humid conditions, drying time may be lengthened. |
| Recoat | |
| FILM THICKNESS | Wet: 55 micro-metres Dry: 30 micro-metres |
| SURFACE PREPARATIONS | New Surface Surfaces generally must be clean, dry, free from all defective or poorly adhering material, dirt, grease, wax etc. |

Previously Painted Surface

Previously painted surfaces should be thoroughly rubbed down using a suitable abrasive paper and then dusted off.

Galvanised Metal Surfaces

Steel surfaces should be manually prepared by power or hand tool to BS 7079 Part A1:1989 St3. For optimum performance new galvanized and aluminum surfaces should be cleaned and degreased, then pre-treated with an appropriate pre-treatment primer to ensure good adhesion.

APPLICATION

Brush & Roller



THINNING

For normal use, thinning is usually not necessary, but if required add up to 1 part of **Mineral Turpentine** to 10 parts of paint (10%).

Conventional Spray

Add up to 1 part of **Mineral Turpentine** to 3 parts of paint (30%).

Airless Spray

Ready for use

STIR

Stir paint in a circular lifting motion to mix well before use

SPRAY RECOMMENDATIONS

Conventional Spray

Satisfactory through most equipment

Airless Spray

A typical set up for airless spray application is a minimum working pressure on paint of 140 kg/cm² (2000 lb./sq. in) with a spray tip size 0.38mm (15 thou) and a spray tip angle of 65°

CLEAN UP

Clean all equipment with **Mineral Turpentine** immediately after use

MAINTENANCE

To remove oil or grease from coated surface use degreaser. Do not use thinners, paint stripper or other aggressive solvents as they will be detrimental to this coating. For most spillages simply clean with detergent and hose or mop away with fresh water.

SYSTEM INFORMATION

| | PRIMER (1 COAT) | UNDERCOAT (1 COAT) | FINISH (2 COATS) |
|-------|-----------------------------|---------------------------------|-----------------------------------|
| WOOD | | Prepright Traditional Undercoat | Easycoat Door & Trim Satin Enamel |
| METAL | Prepright Grey Green Primer | Prepright Traditional Undercoat | Easycoat Door & Trim Satin Enamel |

SAFETY HEALTH AND ENVIRONMENT INFORMATION

Refer Material Safety Data Sheet available for user on request.

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Attn: Stephen Woodcock

AkzoNobel (PNG) Ltd,
P O Box 1264,
Tel.: +675 7192 1001/02/03, Fax: +675 7031 8440/8441
Vakari Street, Gerehu Stage 6, Port Moresby, Papua New Guinea

Emergency Contact: +675 7192 1000 (24 hr.)
Fire Ambulance: 110 or 000 (PNG)