


Ultra-Kote Oil Base Undercoat

PRODUCT NAME	Ultra-Kote Oil Base Undercoat
CODE	ULKAPU
DESCRIPTION	Ultra Kote Oil Base Undercoat is a smooth matt undercoat specially formulated to meet economical needs.
USAGE	Suitable for use on correctly prepared and primed interior and exterior wood and metal surfaces where a solvent-based gloss system is required.
BENEFITS	In prolonged storage, it is non-settling, easy stirring and use. Suitable option for low to medium cost housing schemes. Easy to sand Lead-free;- non toxic.
PACK SIZE	5, 18 Litres
COLOUR RANGE	White only
FILM PROPERTIES Water Resistance	Excellent resistance to rain and condensation as part of system.
THEORETICAL COVERAGE	A guide to the theoretical coverage which can be achieved under normal conditions is 12m ² /L.
COMPOSITION (nominal)	Pigment: Titanium Dioxide and Mineral Extenders. Binder: Alkyd. Solvent: Mineral Turpentine.
VOLUME SOLIDS	White 54% (nominal)
FLASH POINT	32°C - 55°C.
DRYING TIME Touch Dry	1 – 3 hours.
Recoat	5-6 hours. In damp or humid conditions or on dense hardboards, drying time may be lengthened.
FILM THICKNESS	Wet: 60 micro-metres. Dry: 35 micro-metres
SURFACE PREPARATIONS	Surfaces generally must be clean, dry, free from all defective or poorly adhering material, dirt, grease, wax etc. Previously painted surfaces should be thoroughly rubbed down using a suitable abrasive paper and then dusted off. Steel metal surfaces should be manually prepared by power or hand tool to Australian Standards AS1627.4 Class 2.
APPLICATION	Brush & Roller 
THINNING Brush or Roller	For normal use thinning is usually not necessary, but if required add up to 1 part of Mineral Turpentine to 6 parts of paint (15%).
Conventional spray Airless Spray	Add up to 1 part of Mineral Turpentine to 6 parts of paint (15%). Ready for use

STIR Stir paint in a circular lifting motion to mix well before use

SPRAY RECOMMENDATIONS

Conventional Spray Satisfactory through most equipment. Ready for use.

Airless Spray A typical set up for airless spray application is a minimum working pressure on paint of 140kg/cm² (2000 lb/sq in) with a spray tip size 0.43mm (17 thou) and a spray tip angle of 65°.

CLEAN UP Clean all equipment with Mineral Turpentine immediately after use.

MAINTENANCE To remove oil or grease from coated surface use degreaser.

SYSTEM INFORMATION	Primer	Undercoat (1COAT)	FINISH (2 COATS)
Wood		Ultra Kote Oil Base Undercoat	Ultra Kote Enamel Gloss
Metal	Prepright Red Oxide Iron & Steel Primer	Ultra Kote Oil Base undercoat	Ultra Kote Enamel Gloss

SAFETY HEALTH AND ENVIRONMENT INFORMATION Refer Safety Data Sheet -available for use on request

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